



# Installation Instructions for AGA Gas Fired Cooker Models GC, GCB, GE and GEB

Gas Fired Cookers

CE FOR USE IN GB & IE

PLEASE READ THESE INSTRUCTIONS BEFORE INSTALLING YOUR AGA

## Consumer Protection

As responsible manufacturers we take care to make sure that our products are designed and constructed to meet the required safety standard when properly installed and used.

**IMPORTANT NOTICE: PLEASE READ THE ACCOMPANYING WARRANTY** - Any alteration that is not approved by AGA could invalidate the approval of the appliance, operation of the warranty and could affect your statutory rights.

## Important

This appliance may contain some of the materials that are indicated. It is the Users/Installers responsibility to ensure that the necessary personal protective clothing is worn when handling, where applicable, the pertinent parts that contain any of the listed materials

that could be interpreted as being injurious to health and safety, see below for information.

**Firebricks, Fuel beds, Artificial Fuels** - when handling use disposable gloves.

**Fire Cement** - when handling use disposable gloves.

**Glues and Sealants** - exercise caution - if these are still in liquid form use face mask and disposable gloves.

**Glass Yarn, Mineral Wool, Insulation Pads, Ceramic Fibre, Kerosene Oil** - may be harmful if inhaled, may be irritating to skin, eyes, nose and throat. When handling avoid inhaling and contact with skin or eyes. Use disposable gloves, face-masks and eye protection. After handling wash hands and other exposed parts. When disposing of the product, reduce dust with water spray, ensure that parts are securely wrapped.

## INSTALLATION

With specific exceptions, the installing of any type of AGA Cooker is subject to the respective directions contained in current issue of The Building Regulations. In addition, Planning Permission may need to be obtained, which should be applied for separately. The complete range of AGA cookers are suitable for Natural or Propane gases only and cannot be used on any other gas.

The complete cooker is floor-mounted and the space in which the appliance is to be fitted must have the following minimum dimensions:-

A minimum clearance of 60mm is required above the raised insulating cover handle.

**Side Clearances:** A 3mm gap is required each side between the cooker top plate and adjoining work surfaces that maybe fitted, this is to allow for the safe removal of the top plate, should this be required at a later date.

Where cookers are fitted against side walls a 116mm clearance is required at the right hand side for oven doors access. (A further 116mm is necessary, if a left hand side gas connection is required).

If the Aga is to be installed in a brick recess, then the minimum clearance should be increased by at least 10mm either side, to allow for the walls not being square and also for the natural dimensional variations found in the castings.

In addition a minimum clearance of 1000mm must be available at the front of the cooker to enable the cooker to be serviced.

The initial length of flue pipe from the appliance flue socket should be vertical for a least 600mm.

In any event the minimum flue length must not be less than 3m.

Flue pipes and fittings must not be closer than 25mm to combustible materials and where passing through a combustible partition such as a ceiling or roof, must be enclosed in non-combustible sleeve providing a connector space of at least 25mm.

Spaces around flue pipes passing through walls or floors should be sealed against the passage of smoke and flame.

**NOTE:** AGA GAS FIRED COOKERS ARE DELIVERED EX-WORKS UNASSEMBLED. ASSEMBLY IS UNDERTAKEN ON SITE BY THE AUTHORISED AGA DISTRIBUTOR.

## Cooker Base or Hearth

It is essential that the base or hearth on which the cooker stands should be level and be capable of supporting the total weight of the respective cooker.

Models GC and GCB 406Kg, GE and GEB - 584Kg.

The top of the hearth must be of non-combustible material thickness of 12mm.

The wall behind the cooker must be of non-combustible material for a minimum thickness of 25mm.

## Tiling

When the cooker is to stand in a recess, or against a wall which is to be tiled, in no circumstances should the tiles overlap the cooker top plate.

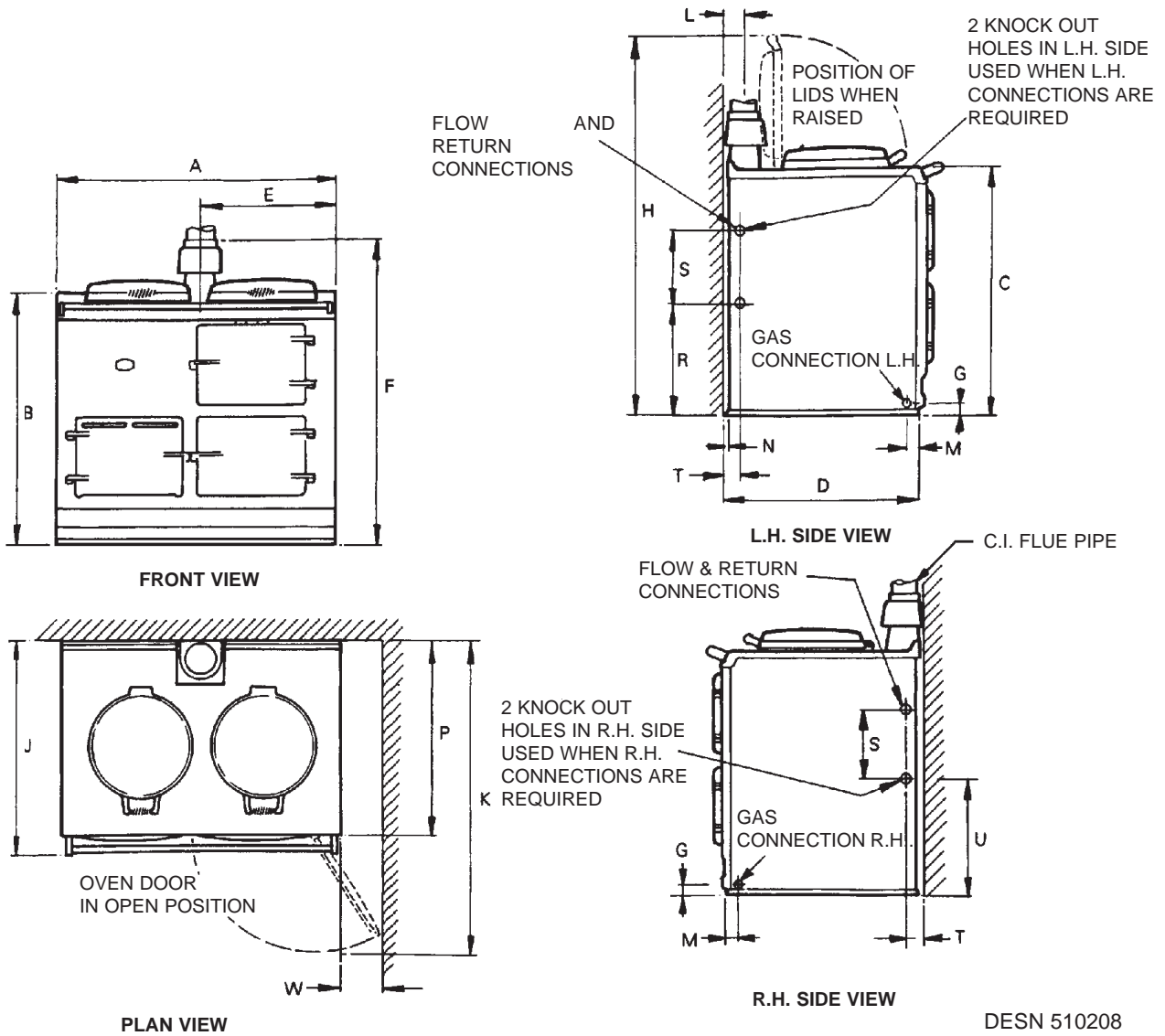
## Installation Requirements

The installation of the cooker must be in accordance with the relevant requirements of the Gas Safety Regulations, Building Regulations and the bylaws of the local Water Undertaking.

It should be in accordance also with any relevant requirements of the Gas Region and Local Authority.

In your own interest, and that of safety to comply with the law, all gas appliances should be installed by a competent person, in accordance with the relative regulations. Failure to install appliances correctly could lead to prosecution.

On completion, test the gas installation for soundness.

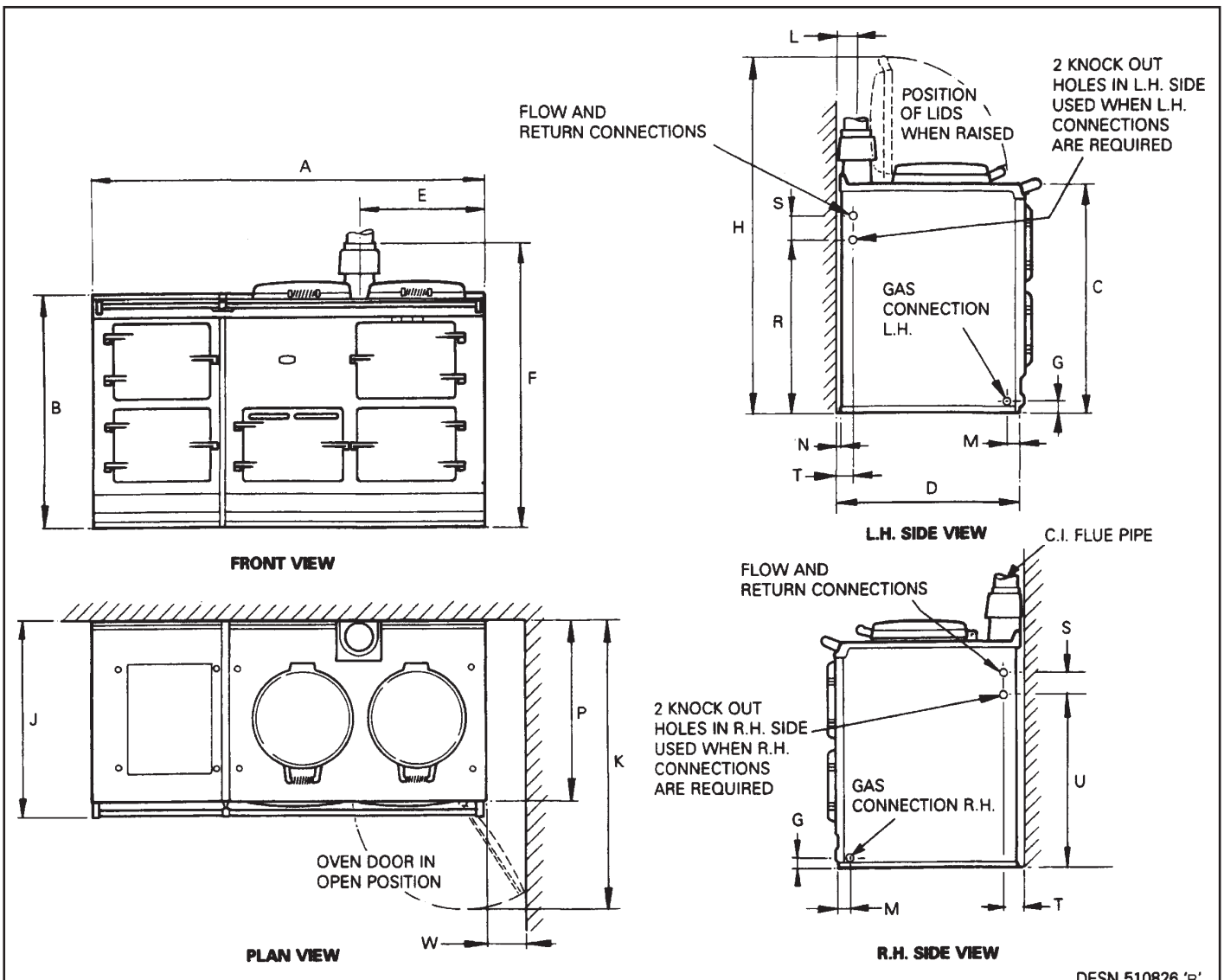


DESN 510208

|    |     |     |     |     |     |      |    |      |     |      |    |    |   |     |     |     |    |     |     |
|----|-----|-----|-----|-----|-----|------|----|------|-----|------|----|----|---|-----|-----|-----|----|-----|-----|
|    | A   | B   | C   | D   | E   | F    | G  | H    | J   | K    | L  | M  | N | P   | R   | S   | T  | U   | W   |
| mm | 987 | 889 | 851 | 679 | 467 | 1035 | 41 | 1330 | 756 | 1125 | 73 | 39 | 3 | 698 | 499 | 127 | 41 | 530 | 116 |

| Models GC and GCB Standard flue | GC           | GCB          |
|---------------------------------|--------------|--------------|
| NATURAL G20                     |              |              |
| MAXIMUM HEAT INPUT              | 5kW          | 5kW          |
| Thermostat Bypass               | 100 or 120   | 120 or 140   |
| Main Burner Injector            | 285          | 285          |
| Pilot Injector                  | N35          | N35          |
| Inlet Pressure G20              | 20mbar       | 20mbar       |
| PROPANE G31                     |              |              |
| MAXIMUM HEAT INPUT              | 5kW (357g/h) | 5kW (357g/h) |
| Thermostat Bypass               | 60 or 80     | 80 or 100    |
| Main Burner Injector            | 180          | 180          |
| Pilot Injector                  | L23          | L23          |
| Inlet Pressure                  | 37mbar       | 37mbar       |
| Burner Pressure                 | 28mbar       | 28mbar       |

For Natural Gas, the gas valve outlet pressure is non-adjustable, BUT for reference purposes only, a pressure drop of 1-2mbar can be observed between inlet and outlet pressures on a cold appliance.



DESN 510826 'B'

|    | A    | B   | C   | D   | E   | F    | G  | H    | J   | K    | L  | M  | N | P   | R   | S  | T  | U   | W   |
|----|------|-----|-----|-----|-----|------|----|------|-----|------|----|----|---|-----|-----|----|----|-----|-----|
| mm | 1487 | 889 | 851 | 679 | 467 | 1035 | 41 | 1330 | 756 | 1125 | 73 | 39 | 3 | 698 | 632 | 67 | 51 | 591 | 116 |

| Models GE and GEB Standard flue | GE           | GEB            |
|---------------------------------|--------------|----------------|
|                                 | NATURAL G20  |                |
| MAXIMUM HEAT INPUT              | 5kW          | 5.8kW          |
| Thermostat Bypass               | 100 or 120   | 120 or 140     |
| Main Burner Injector            | 285          | 330            |
| Pilot Injector                  | N35          | N35            |
| Inlet Pressure G20              | 20mbar       | 20mbar         |
| PROPANE G31                     |              |                |
| MAXIMUM HEAT INPUT              | 5kW (357g/h) | 5.8kW (414g/h) |
| Thermostat Bypass               | 60 or 80     | 80 or 100      |
| Main Burner Injector            | 180          | 200            |
| Pilot Injector                  | L23          | L23            |
| Inlet Pressure                  | 37mbar       | 37mbar         |
| Burner Pressure                 | 28mbar       | 32mbar         |

For Natural Gas, the gas valve outlet pressure is non-adjustable, BUT for reference purposes only, a pressure drop of 1-2mbar can be observed between inlet and outlet pressures on a cold appliance.

## LOCATION

The location chosen for the appliance must permit the provision of a satisfactory flue and an adequate air supply. The location must also provide adequate space for servicing and air circulation around the cooker.

## FLUE SYSTEM

The following notes are intended to give general guidance:-

The initial length of flue pipe from the appliance flue socket should be vertical for at least 600mm. Should 600mm prove impractical then a shorter length of initial vertical flue may be used, subject to flue draught tests proving satisfactory.

In any event, the minimum length must not be less than 3m.

The cross-sectional area of the flue serving the cooker it must not be less than the area of the flue outlet of the cooker. If the flue pipe is to be used it must not be less than 100mm internal diameter.

Flue pipes and fittings should be constructed from one of the following materials:-

- a) Cement
- b) Aluminium or stainless steel
- c) Cast iron, mild steel, acid resistant vitreous enamel lined

If a chimney is to be used, it preferably should be one that is composed of or lined with a non-porous acid resistant material. (Chimneys lined with a salt glazed earthenware pipes are acceptable, if the pipes comply with the regulations in force). A flue pipe constructed from one of the materials in (a) to (c) above, should form the initial connection to lined chimneys.

Where a chimney is to be used which is not composed of or lined with a non-porous acid resistant material it should be lined with a stainless steel flexible flue liner. The internal diameter of the liner must not be less than 100mm and the number of joints must be kept to a minimum. If the flue liner is not connected directly to the appliance draught diverter a flue pipe which is constructed from one of the materials in (a) to (c) above should form the connection between the draught diverter and flue liner.

Before connecting the appliance to or inserting a liner into, a flue that has been previously used, the flue must be thoroughly swept clean of any soot and loose material. If a baffle is fitted in the flue, it must be removed before connecting the appliance to, or inserting a liner into the flue. The point of termination must not be within 600mm of an openable window, air vent or any other ventilation opening.

## INSTALLATION PIPES

Installation pipes should be fitted in accordance with current Gas Regulations. Pipework from the meter/tank to the cooker must be of adequate size, cooker connection size of 15mm Dia. On completion test the gas installation for soundness and purge in accordance with the regulations in force.

## AIR SUPPLY

### **Kitchen or Internal Space Air Supply**

Where the appliance is to be installed in a kitchen or internal space, it does not require the kitchen or internal space containing it to have a permanent air vent.

# THE HOT WATER SYSTEM

## **(Models GCB and GEB Only)**

In a domestic hot water system, the hot water storage vessel must be of the indirect cylinder of calorifier type. The hot water storage vessel should be insulated, preferably, with not less than 75mm thick mineral fibre, or its equivalent.

Pipework not forming part of the useful heating surface should be insulated to help prevent heat loss and possible freezing, particularly where pipes are run through roof spaces and ventilated under floor spaces. Cisterns situated in areas which may be exposed to freezing conditions should also be insulated.

Draining taps must be located in accessible positions which permit the draining of the whole system, including the boiler and hot water storage vessel.

Draining taps should be at least 1/2 inch nominal size. The use of horizontal pipe runs should be avoided wherever possible in order to prevent the collection of air in the system. If horizontal runs are unavoidable, the pipes should rise upwards in the direction away from the boiler. Hot water systems should be in accordance with the relevant recommendations.

## **Water Circulation System**

### **(Models GCB and GEB only)**

The cooker boiler should be connected to a cistern water supply and subject to a maximum head of 18.25m and minimum 1m.

The 28mm minimum diameter primary air flow pipe must rise continuously from the cooker boiler to the cylinder to ensure good gravity circulation and have an open vent.

The 28mm diameter primary flow return pipes must not exceed 5.5m in length and be well insulated.

### **Water Connections**

#### **(Models GCB and GEB only)**

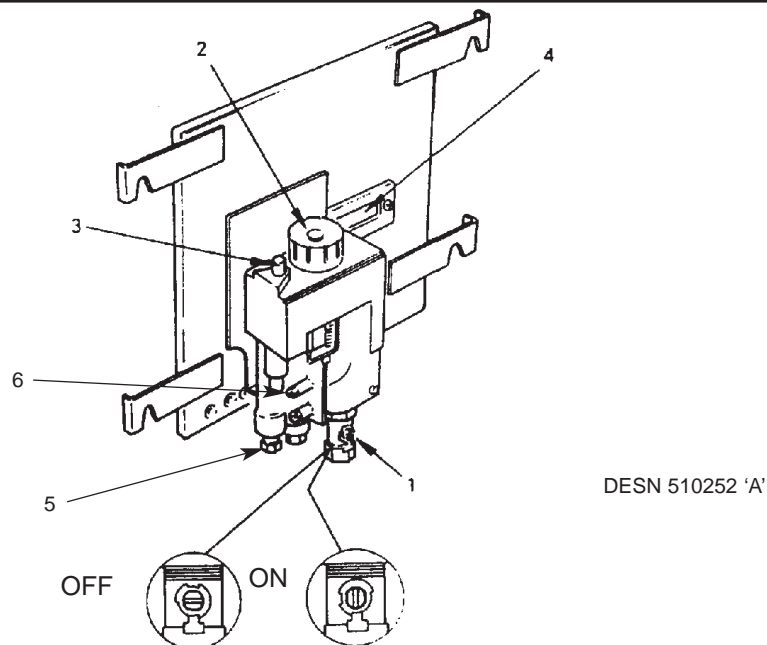
The two 28mm copper flow and return pipes from the boiler can be obtained for right or left hand connections.

### **Hot Water Storage Vessel**

It is recommended that an indirect 190 litre (40 gallon) hot water storage cylinder of the double feed type should be lagged and fixed vertically as near as possible to the cooker.

The water draw-off pipes to the taps must be dead leg connection from the vent/expansion pipe.

A drain tap must be fitted at the lowest point of the system.



DESN 510252 'A'

## COMMISSIONING

### LIGHTING THE BURNER - Fig. 2

CAUTION: NO SMOKED OR NAKED LIGHTS.

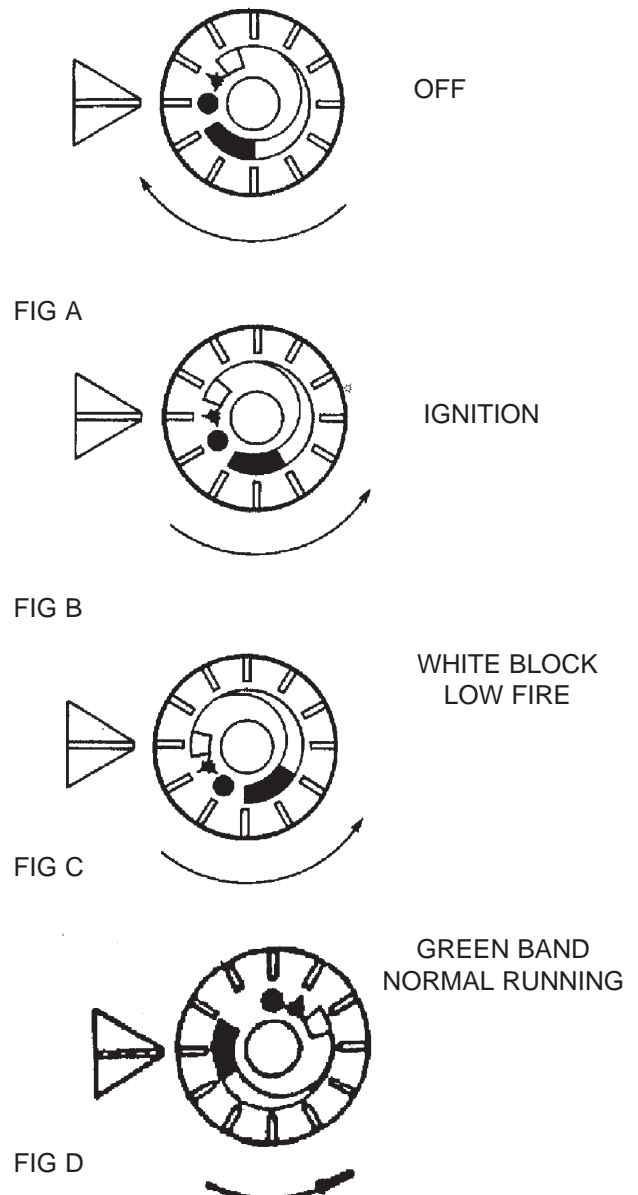
Open the outer burner door to expose the gas control combination valve.

**CAUTION: BEFORE LIGHTING: ENSURE THAT THE GAS VALVE CONTROL KNOB 2 IS SET IN THE OFF POSITION (SEE FIG. A) AND COMBUSTION DISCHARGE SAFETY DEVICE BUTTON IS DEPRESSED.**

1. Turn off union gas cock 1. Test the gas installation from the meter cock for soundness and purge.
2. Turn on gas supply to cooker and open gas cock 1.
3. Turn the gas valve control knob 2 anti-clockwise to the position (see Fig. B). Press down and hold the knob in the position while depressing the piezo ignitor 3 several times until the pilot has lit. This can be observed through the viewing window 4.
4. When the pilot has lit continue to hold the gas valve control knob for approximately 30 seconds. If it goes out, wait 3 minutes and repeat the procedure holding for a little longer.
5. With the pilot flame established, release the gas valve control knob 2 gradually and rotate anti-clockwise to its low fire position. Where upon the main burner will automatically light. Leave in the low fire position for at least 30 minutes.

**NOTE: ANY ATTEMPT TO ROTATE THE CONTROL KNOB BEFORE RELEASE MAY RESULT IN DAMAGE.**

6. After 30 minutes rotate the control knob further anti-clockwise to the mid-position in the green band for normal running (see Fig. D).



**NOTE: AFTER SEVERAL HOURS THE HEAT INDICATOR SHOULD BE ON OR ABOUT THE CENTRE OF THE SILVER SECTION. IT MAY BE NECESSARY TO ADJUST THE CONTROL KNOB SLIGHTLY IN THE GREEN BAND TO ACHIEVE THIS.**

**IF THE FLAME HAS EXTINGUISHED FOR WHATEVER REASON, WAIT THREE MINUTES (MINIMUM) BEFORE RE-LIGHTING.**

7. On the first lighting or if the cooker has been cold for a long time, moisture from the insulation may run down the enamelled front of the cooker. This should be wiped off to prevent staining.
8. Check the inlet gas pressure is as indicated in the data plate as follows:
  - (i) Turn the gas valve control knob **2** to OFF position (see Fig. A). Remove the inlet pressure test nipple plug **5** and fit pressure gauge. Turn gas valve control knob **2** to the mid position of green band.
  - (ii) Check inlet pressure correctly corresponds to the data plate.
  - (iii) Check that the gas pressure is unaffected when other gas appliances are used.
  - (iv) Turn gas valve control knob **2** to ignition position (see Fig. B). Remove the pressure gauge and replace gas nipple plug. Turn gas valve control knob **2** to the mid position of the green band for normal running.

#### **NOTE FOR L.P. COOKERS ONLY**

Repeat instruction 8 on completely cold cooker with the pressure gauge fitted to the burner pressure test point **6**. Check that the burner pressure correctly corresponds to the table on pages 2 or 3.

**NOTE: IF FOR ANY REASON A GAS RATE CHECK IS REQUIRED, TURN OFF ALL OTHER APPLIANCES USING GAS AND USING THE GAS METER TEST DIAL AND A STOP WATCH, CHECK THAT THE MAXIMUM GAS INPUT TO THE APPLIANCE IS AS INDICATED ON THE DATA PLATE.**

Once the correct setting has been confirmed, the heat control will operate automatically to maintain the cooker at full temperature.

**NOTE: REMEMBER TO NOTE THE SETTING POSITION IF TURNING OFF THE COOKER.**

#### **TO EXTINGUISH THE BURNER**

Turn the gas valve control to the OFF position (see fig. A).

**CHECK FOR CLEARANCE OF PRODUCTS OF COMBUSTION.**

Ensure that all doors and windows of the room are closed.

Light the cooker as described. Leave on maximum rate for five minutes.

If there is a fan in a nearby room then the spillage test must be repeated with the fan turned on and any interconnecting doors between the cooker and the fan location open.

A spillage test must be carried out after 5 minutes as follows:-

By holding a smoke match so that the match head is approximately 3mm up inside of the lower edge of the draught diverter. Spillage is indicated by the smoke being displaced outwards from the draught diverter. If in doubt repeat after a further 10 minutes.

If spillage is detected the chimney may be faulty. The combustion discharge safety device will have operated, the fault must be corrected before leaving the cooker installed, the device must be depressed before the Aga can be re-lit.

If the fault cannot be corrected turn off and disconnect the gas supply to the cooker and seek expert advice.

## **INSTRUCTIONS**

Hand these and the Operating Instructions to the User for retention and instruct in the safe operation of the appliance.

Advise the User of the precautions necessary to prevent damage to the Domestic Hot Water System and to be building in the event of the Domestic Hot Water System remaining inoperative during frost conditions.

Finally advise the User that, for continued efficient and safe operation of the appliance it is important the adequate servicing is carried out at regular intervals recommended by the AGA Distributor or local Gas Region.

**For further advice or information contact your  
local AGA Specialist.**

With AGA's policy of continuous product improvement, the Company reserves the right to change specifications and make modifications to the appliance described and illustrated at any time.



Manufactured By  
AGA  
Station Road  
Ketley Telford  
Shropshire TF1 5AQ  
England

[www.aga-web.co.uk](http://www.aga-web.co.uk)  
[www.agacookshop.co.uk](http://www.agacookshop.co.uk)  
[www.agalinks.com](http://www.agalinks.com)